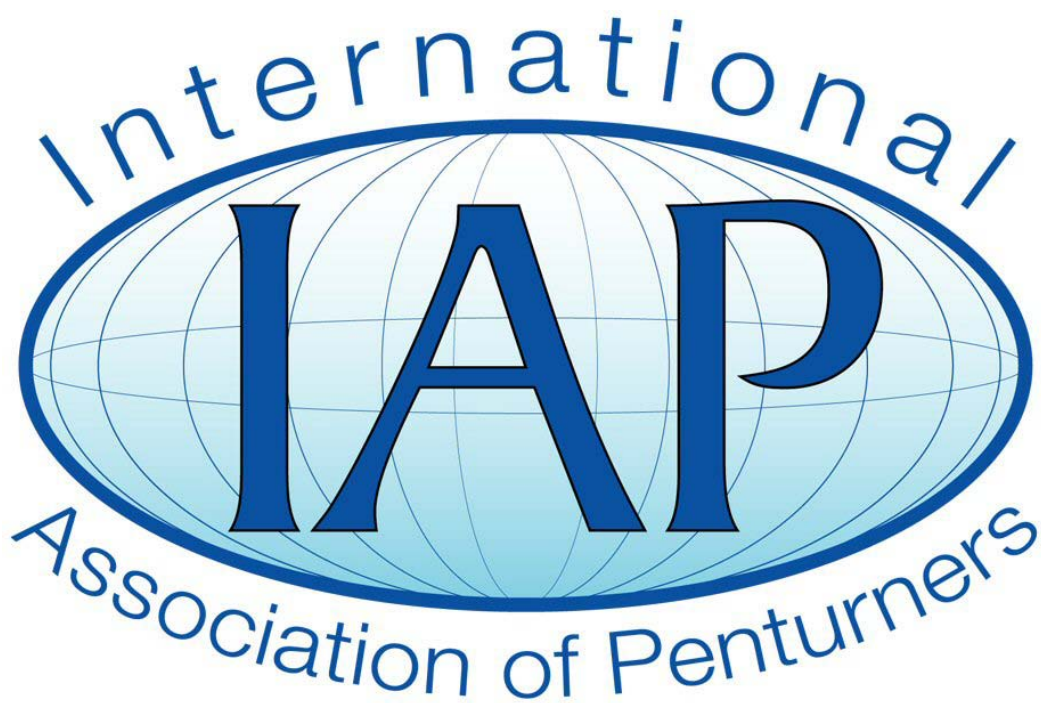


Center Drill Chart

Contributed by: Barney Merrill

A.K.A "titan2"

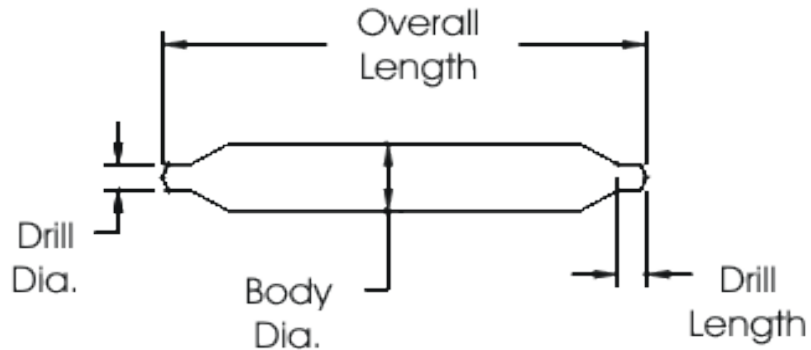


www.penturners.org

This tutorial was downloaded from

<http://www.penturners.org>

The International Association of Penturners - 2013



Center Drill Chart

Size	Body Diameter		Drill Diameter		Drill Length		Overall Length	
	Inches	MM	Inches	MM	Inches	MM	Inches	MM
00	.125	3.18	.025	.64	.030	.76	1.125	29
0	.125	3.18	.0312	.79	.038	.97	1.125	29
1	.125	3.18	.0468	1.19	.0468	1.19	1.250	32
2	.1875	4.76	.0781	1.98	.0781	1.98	1.875	48
3	.250	6.35	.1093	2.78	.1093	2.78	2.0	51
4	.3125	7.94	.125	3.18	.125	3.18	2.125	54
5	.4375	11.11	.1875	4.76	.1875	4.76	2.750	70
6	.500	12.70	.2187	5.56	.2187	5.56	3.0	76
7	.625	15.88	.250	6.35	.25	6.35	3.250	83
8	.750	19.05	.3125	7.94	.3125	7.94	3.500	89
9	.875	22.22	.3437	8.73	.3437	8.73	3.625	92
10	1.000	25.40	.375	9.52	.375	9.52	3.750	95